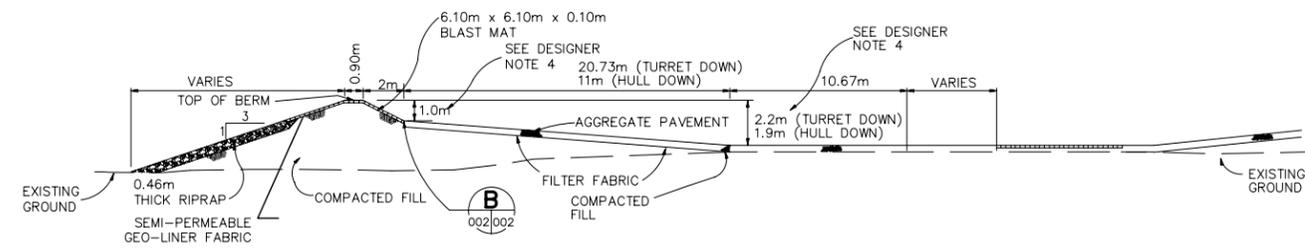
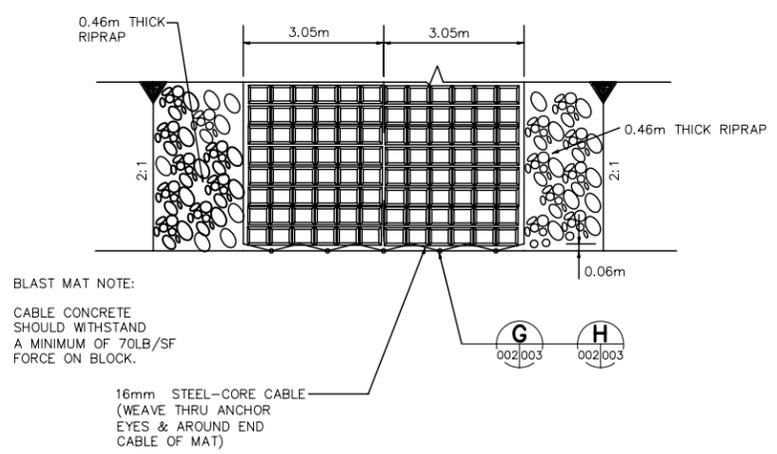


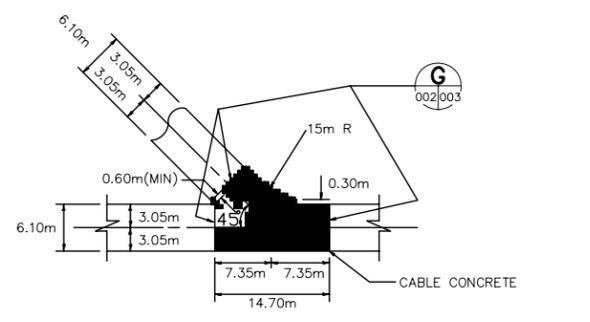
DEFILADE
(LOW COST ALTERNATE)
SCALE: N.T.S.



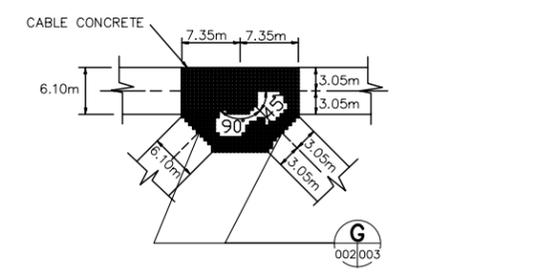
SECTION A
SCALE: N.T.S.



DETAIL MAT ANCHORS
SCALE: N.T.S.



DETAIL TANK TRAIL TURNOUT
SCALE: N.T.S.



DETAIL TURNPAD
SCALE: N.T.S.

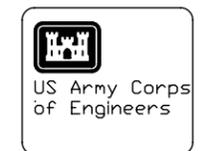
- GENERAL NOTES:**
- CONCRETE SHALL DEVELOP A MINIMUM COMPRESSIVE STRENGTH OF 28 MPa IN 28 DAYS.
 - ALL REINFORCING STEEL SHALL BE ASTM A615, GRADE 60.
 - AREAS DISTURBED BY CONSTRUCTION ACTIVITIES SHALL BE REVEGETATED OR RESURFACED CONSISTENT WITH NATURAL SURROUNDINGS.
 - EARTH ANCHOR TO BE 19mmØ x 1.22m STEEL ROD WITH SOLID EYE AND 0.15m HELIX BRACING BY LATERAL STABILIZER PLATE.
- NOTES TO DESIGNER:**
- REFER TO THE UNSURFACED THICKNESS DESIGN CURVES FOR TANK TRAILS IN THE DESIGN MANUAL FOR AGGREGATE PAVEMENT DESIGN.
 - FOR DEFILADE LOCATED ON LEFT SIDE OF TRAIL, PLAN SHOULD BE ANNOTATED FOR CONSTRUCTION IN A MIRROR IMAGE CONFIGURATION TO THAT SHOWN.
 - HULL DOWN AND TURRET DOWN HEIGHT SHALL BE COORDINATED WITH THE TRAINER.
 - THE MINIMUM REQUIRED CONCRETE STRENGTH SHOULD BE 4000 PSI @ 28 DAYS. THE MIX USED IS A DOT (IN THE STATE WHERE THE PROJECT EXISTS) APPROVED MIX DESIGN. AIR ENTRAINMENT OF 4% TO 7% SHALL IS ADDED FOR DURABILITY AND FREEZE-THAW FRACTURE RESISTANCE. THE AGGREGATES SHALL MEET DOT STANDARDS, WITH QUALITY REQUIREMENTS FOR FINE AND COARSE AGGREGATES. ALL ASTM STANDARDS WILL BE MET IN THE PRODUCTION OF THE CONCRETE.
 - FILTER FABRIC MEETING THE REQUIREMENTS OF AASHTO M-288, CLASS 1 SHALL BE INSTALLED UNDER A LAYER OF AGGREGATE BASE MATERIAL. THE CONCRETE BLOCK MATS SHALL BE INSTALLED ON THE AGGREGATE BASE MATERIAL AND VOID SPACES BETWEEN THE BLOCKS SHALL BE FILLED WITH AGGREGATE.
 - GROUT IN CORNERS FOR ENHANCED STABILITY.
 - KEY IN TWO BLOCKS AROUND PERIMETER OF MAT FOR ENHANCED STABILITY. THE END OF THE BLOCKS THAT ARE KEED IN SHOULD BE ANCHORED.
 - CLAMPS SHOULD BE INSTALLED ON FOUR FOOT CENTERS.
 - GROUND BELOW MATS SHOULD BE LEVELED, BY GRADING.
 - ANCHOR EVERY OTHER MAT END LOOP OR AS SPECIFIED.
 - COMPACT FILL IN ALL ANCHOR HOLES.
 - WHEN PLACING THE MATS, THE GAP BETWEEN THE MATS SHOULD NOT BE ANY LARGER THAN A 2" MAXIMUM. IF THE MATS ARE PLACED WITH A LARGER SPACE THAN 2", IT IS RECOMMENDED TO GROUT THE SEAM BETWEEN THE MATS.
 - THE CABLE FROM THE OPPOSITE MAT SHOULD BE PULLED AND CLAMPED AS CLOSE TO THE NEAREST MAT TO ELIMINATE SLACK BETWEEN THE TWO MATS.

Date	11/2006
Designed	ATC/AEC
Drawn	C.M. MORRIS
Checked	C.E. JOHNSON
Approved	G.M. GRIMM



ENVIRONMENTAL QUALITY TECHNOLOGY PROGRAM, A(2.5.E) SUSTAINABLE ARMY LIVE-FIRE RANGE DESIGN AND MAINTENANCE
 FIRING POSITION - TANKS
 DEFILADE TURNOUT, TURNPAD CABLE CONCRETE DESIGN SPECIFICATIONS

REFERENCE ORIGINAL DESIGN SUPPLIED BY:



U. S. ARMY ENGINEERING AND SUPPORT CENTER, HUNTSVILLE HUNTSVILLE, ALABAMA



File No: 9C0520000001K2-002-0
 Project Designation: 9C0520000001K2

REVISIONS		
DATE	APPROVED	TITLE